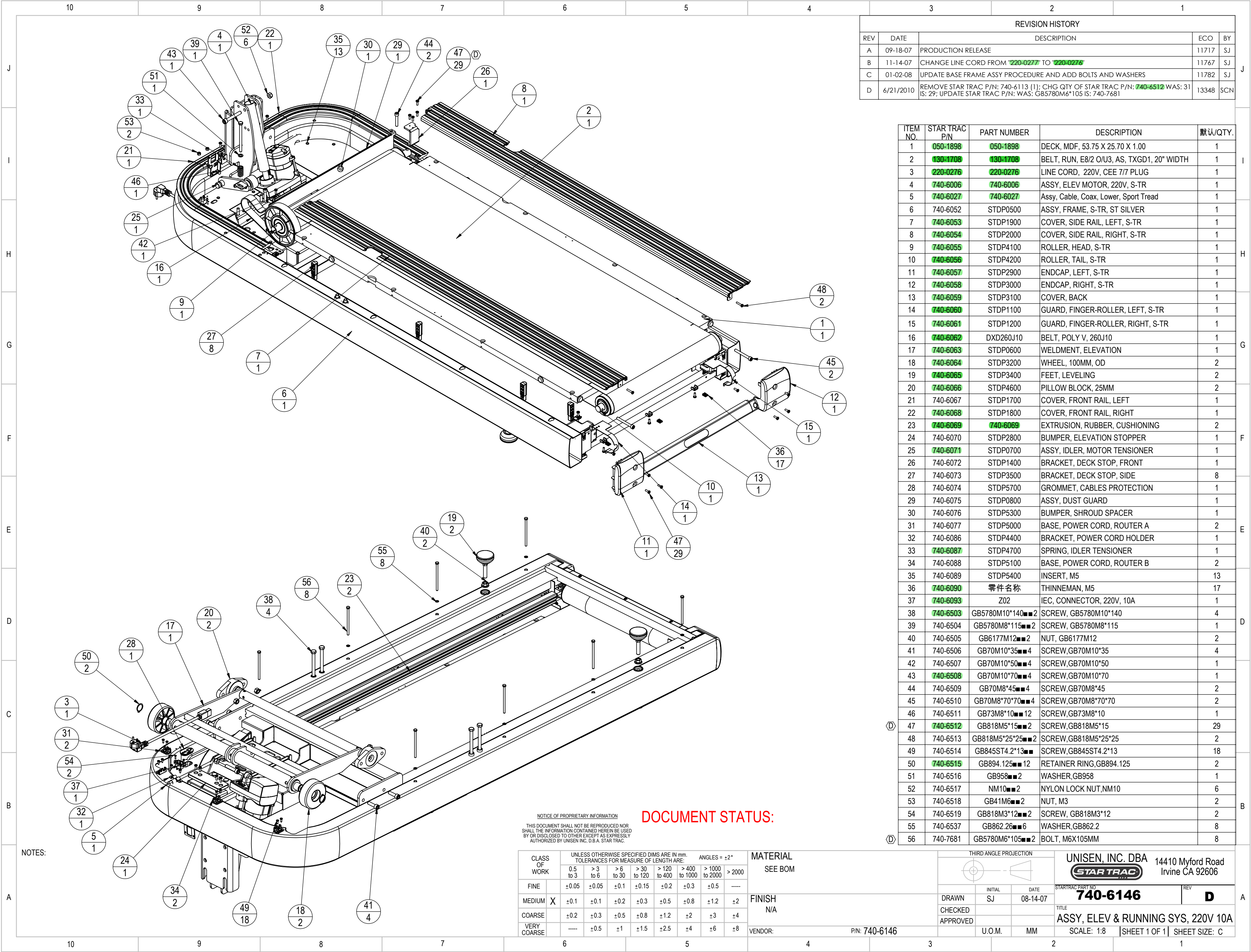




REVISION HISTORY					
REV	DATE	DESCRIPTION			
A	09-18-07	PRODUCTION RELEASE			
B	11-14-07	CHANGE LINE CORD FROM "220-0277" TO "220-0276"			
C	01-02-08	UPDATE BASE FRAME ASSY PROCEDURE AND ADD BOLTS AND WASHERS			
D	6/21/2010	REMOVE STAR TRAC P/N: 740-6113 (1); CHG QTY OF STAR TRAC P/N: 740-6512 WAS: 31 IS: 29; UPDATE STAR TRAC P/N: WAS: GB5780M6*105 IS: 740-7681			

ITEM NO.	STAR TRAC P/N	PART NUMBER	DESCRIPTION	默认QTY.
1	050-1898	050-1898	DECK, MDF, 53.75 X 25.70 X 1.00	1
2	130-1708	130-1708	BELT, RUN, E8/2 O/U3, AS, TXGD1, 20" WIDTH	1
3	220-0276	220-0276	LINE CORD, 220V, CEE 7/7 PLUG	1
4	740-6006	740-6006	ASSY, ELEV MOTOR, 220V, S-TR	1
5	740-6027	740-6027	Assy, Cable, Coax, Lower, Sport Tread	1
6	740-6052	STDP0500	ASSY, FRAME, S-TR, ST SILVER	1
7	740-6053	STDP1900	COVER, SIDE RAIL, LEFT, S-TR	1
8	740-6054	STDP2000	COVER, SIDE RAIL, RIGHT, S-TR	1
9	740-6055	STDP4100	ROLLER, HEAD, S-TR	1
10	740-6056	STDP4200	ROLLER, TAIL, S-TR	1
11	740-6057	STDP2900	ENDCAP, LEFT, S-TR	1
12	740-6058	STDP3000	ENDCAP, RIGHT, S-TR	1
13	740-6059	STDP3100	COVER, BACK	1
14	740-6060	STDP1100	GUARD, FINGER-ROLLER, LEFT, S-TR	1
15	740-6061	STDP1200	GUARD, FINGER-ROLLER, RIGHT, S-TR	1
16	740-6062	DXD260J10	BELT, POLY V, 260J10	1
17	740-6063	STDP0600	WELDMENT, ELEVATION	1
18	740-6064	STDP3200	WHEEL, 100MM, OD	2
19	740-6065	STDP3400	FEET, LEVELING	2
20	740-6066	STDP4600	PILLOW BLOCK, 25MM	2
21	740-6067	STDP1700	COVER, FRONT RAIL, LEFT	1
22	740-6068	STDP1800	COVER, FRONT RAIL, RIGHT	1
23	740-6069	740-6069	EXTRUSION, RUBBER, CUSHIONING	2
24	740-6070	STDP2800	BUMPER, ELEVATION STOPPER	1
25	740-6071	STDP0700	ASSY, IDLER, MOTOR TENSIONER	1
26	740-6072	STDP1400	BRACKET, DECK STOP, FRONT	1
27	740-6073	STDP3500	BRACKET, DECK STOP, SIDE	8
28	740-6074	STDP5700	GROMMET, CABLES PROTECTION	1
29	740-6075	STDP0800	ASSY, DUST GUARD	1
30	740-6076	STDP5300	BUMPER, SHROUD SPACER	1
31	740-6077	STDP5000	BASE, POWER CORD, ROUTER A	2
32	740-6086	STDP4400	BRACKET, POWER CORD HOLDER	1
33	740-6087	STDP4700	SPRING, IDLER TENSIONER	1
34	740-6088	STDP5100	BASE, POWER CORD, ROUTER B	2
35	740-6089	STDP5400	INSERT, M5	13
36	740-6090	零件名称	THINNEMAN, M5	17
37	740-6093	Z02	IEC, CONNECTOR, 220V, 10A	1
38	740-6503	GB5780M10*140■2	SCREW, GB5780M10*140	4
39	740-6504	GB5780M8*115■2	SCREW, GB5780M8*115	1
40	740-6505	GB6177M12■2	NUT, GB6177M12	2
41	740-6506	GB70M10*35■4	SCREW, GB70M10*35	4
42	740-6507	GB70M10*50■4	SCREW, GB70M10*50	1
43	740-6508	GB70M10*70■4	SCREW, GB70M10*70	1
44	740-6509	GB70M8*45■4	SCREW, GB70M8*45	2
45	740-6510	GB70M8*70*70■4	SCREW, GB70M8*70*70	2
46	740-6511	GB73M8*10■12	SCREW, GB73M8*10	1
47	740-6512	GB818M5*15■2	SCREW, GB818M5*15	29
48	740-6513	GB818M5*25*25■2	SCREW, GB818M5*25*25	2
49	740-6514	GB845ST4.2*13■	SCREW, GB845ST4.2*13	18
50	740-6515	GB894.125■12	RETAINER RING, GB894.125	2
51	740-6516	GB958■2	WASHER, GB958	1
52	740-6517	NM10■2	NYLON LOCK NUT, NM10	6
53	740-6518	GB41M6■2	NUT, M3	2
54	740-6519	GB818M3*12■2	SCREW, GB818M3*12	2
55	740-6537	GB862.26■6	WASHER, GB862.2	8
56	740-7681	GB5780M6*105■2	BOLT, M6X105MM	8

NOTES:

NOTICE OF PROPRIETARY INFORMATION
THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION CONTAINED HEREIN BE USED BY OR DISCLOSED TO OTHER EXCEPT AS EXPRESSLY AUTHORIZED BY UNISEN INC. D.B.A. STAR TRAC.

DOCUMENT STATUS:

CLASS OF WORK	UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE:							MATERIAL
	0.5 to 3	> 3 to 6	> 6 to 30	> 30 to 120	> 120 to 400	> 400 to 1000	> 1000 to 2000	
FINE	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	SEE BOM
MEDIUM	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	FINISH
COARSE	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	N/A
VERY COARSE	-----	±0.5	±1	±1.5	±2.5	±4	±6	VENDOR:

P/N: 740-6146	
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THIRD ANGLE PROJECTION		
DRAWN	INITIAL	DATE
CHECKED		
APPROVED		

UNISEN, INC. DBA		14410 Myford Road	
STAR TRAC		Irvine CA 92606	
STARTRAC PART NO		REV	
740-6146		D	
TITLE		ASSY, ELEV & RUNNING SYS, 220V 10A	
SCALE: 1:8		SHEET 1 OF 1	
SHEET SIZE: C			